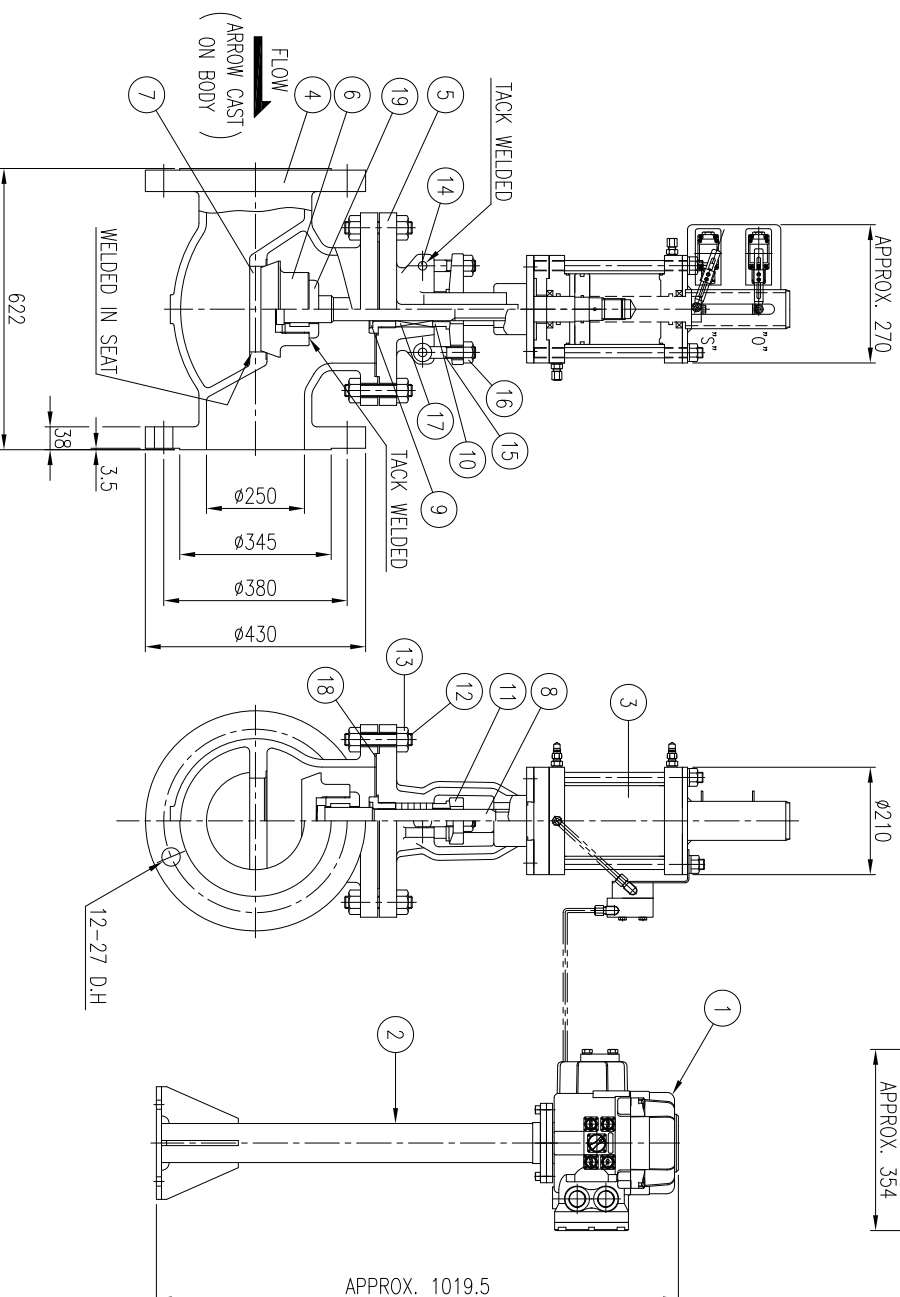
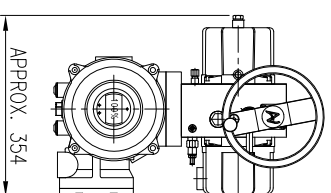




NO.	SPECIFICATION	MATERIAL	UNIT	QTY	WEIGHT		REMARKS
					UNIT	TOTAL	
1	ELECTRO HYDRAULIC CONTROLLER		SET	1		-	ATCR-01
2	CONTROLLER SUPPORTER	SS400	EA	1		-	
3	HYDRAULIC CYLINDER		SET	1		-	HMC-012
4	BODY	SCPH2	EA	1		-	
5	BONNET	SCPH2	EA	1		-	
6	DISC	SCPH2+304	EA	1		-	
7	SEAT	SCPH2+STL	EA	-		-	
8	STEM	SUS410	EA	1		-	
9	BACK SEATING	SUS410	EA	1		-	
10	PACKING GLAND	SUS410	EA	1		-	
11	GLAND FLANGE	SS400	EA	1		-	
12	BONNET BOLT	SNB7	SET	1		-	
13	BONNET NUT	SN45C	SET	1		-	
14	EYE BOLT PIN	SS400	EA	2		-	
15	EYE BOLT	SS400	EA	2		-	
16	EYE BOLT NUT	SS400	EA	2		-	
17	PACKING	GRAPHITE	SET	1		-	
18	GASKET	GRAPHITE	EA	1		-	
19	DISC NUT	SUS410	EA	1		-	

STEM DIA.	TW44-3.5 ϕ (P:7.2571)
STROKE	85
TORQUE(kgf·m)	64.713

VALVE CODE		KS B 2361	
FACE-TO-FACE DIMENSION		KS B 2306	
END FLANGE DIMENSION		KS B 1511	
PRESSURE TEST (KS B 2304)	HYDRO.	BODY	54 kgf /cm ²
		BACK SEAT	40 kgf /cm ²
	PNEU.	SEAT	6 kgf /cm ²

NOTES

1. HYDRO CYLINDER TYPE : LINEAR (DOUBLE ACTING)
2. ALL DIMENSION ARE IN MILLIMETERS.
3. ELECTRO HYDRAULIC ACTUATOR MAKER : ATTEC INC.

△		-	-	-	-
NO.	DATE	DESCRIPTION	REV	CHK	APR
A ATTEC <i>Actuator & Valve Technology</i>		DWG. NAME 종 명 ELECTRO HYDRAULIC ACTUATOR CAST CARBON STEEL KS 20K 250A RF FLGD, BB, OS & Y, GLOBE VALVE			
MACHINED SURFACE TEXTURE		MODEL NO.	-		
	▽	SS - 10S	QTY(개수)	MATL.	단 재
	▽	6.8S - 8S	1	(개칭)	-
	▽	0.8S - 0.3S		WEIGHT (중량)	kg
	▽	N/S		HEAT TREAT(열처리)	
	SCALE SHEET				
DRAWING 도	ATTEC				
DESIGNED 도	V.L.HWANG				
CHECKED 도	S.H.KIM				
APPROVED 도	J.H.KIM				
		DWG. NO.	도	번	REV. NO. 0
			18.12.19		